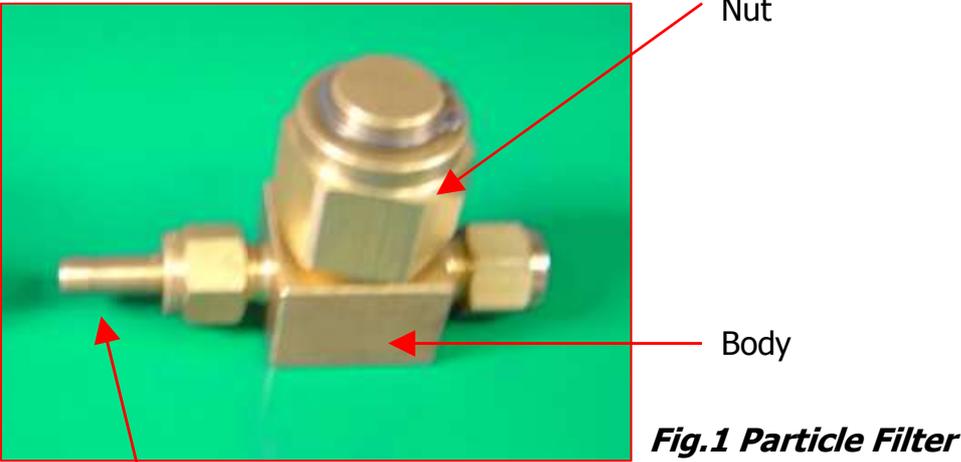


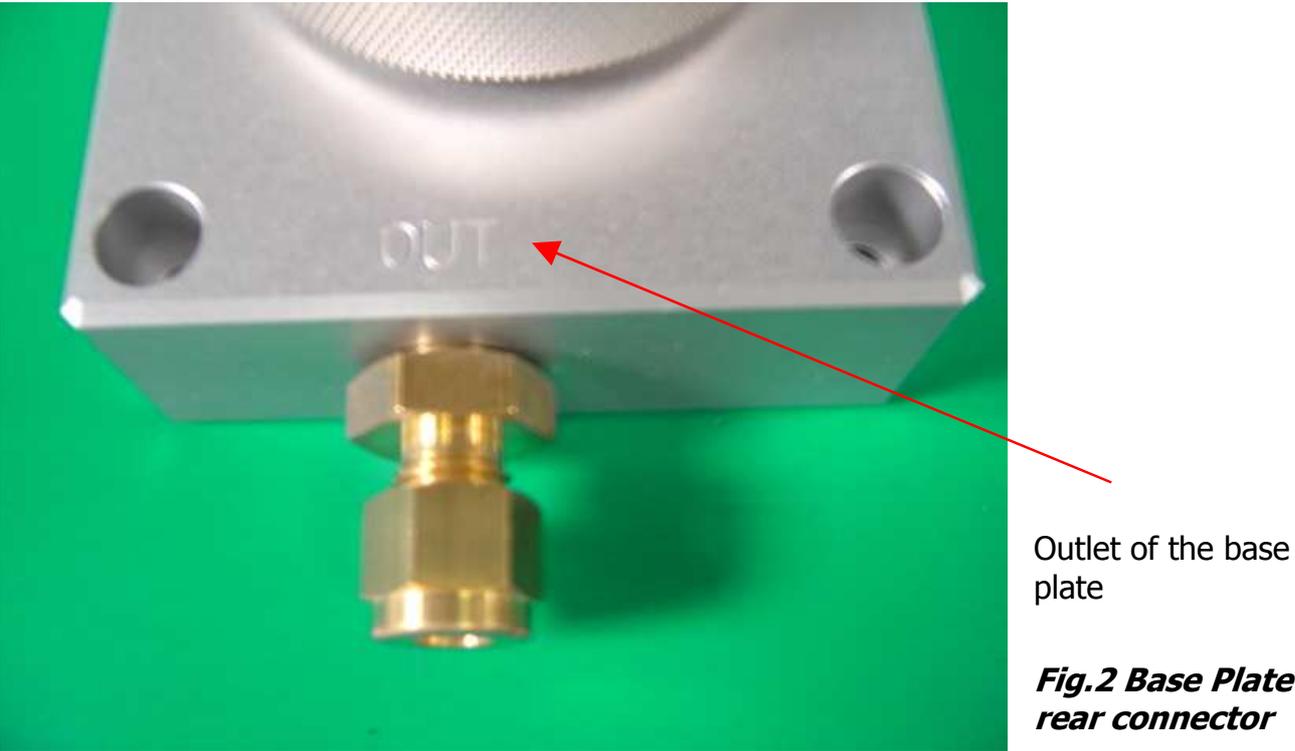
ASSEMBLY OF a PARTICLE FILTER to the GAS OUTLET of the SGT BASE PLATE

1. Ensure the nut (as shown in fig. 1) of the particle filter is tight on the body.



Port connector side

2. The particle filter must be connected to the gas OUT side of the base plate (see fig. 2). The outlet of the base plate is marked by the text OUT.



3. Insert the Particle filter with the Port connector side (see fig. 1) into the outlet side of the base plate (see fig. 2) as shown in fig.3 A and fig.3 B.



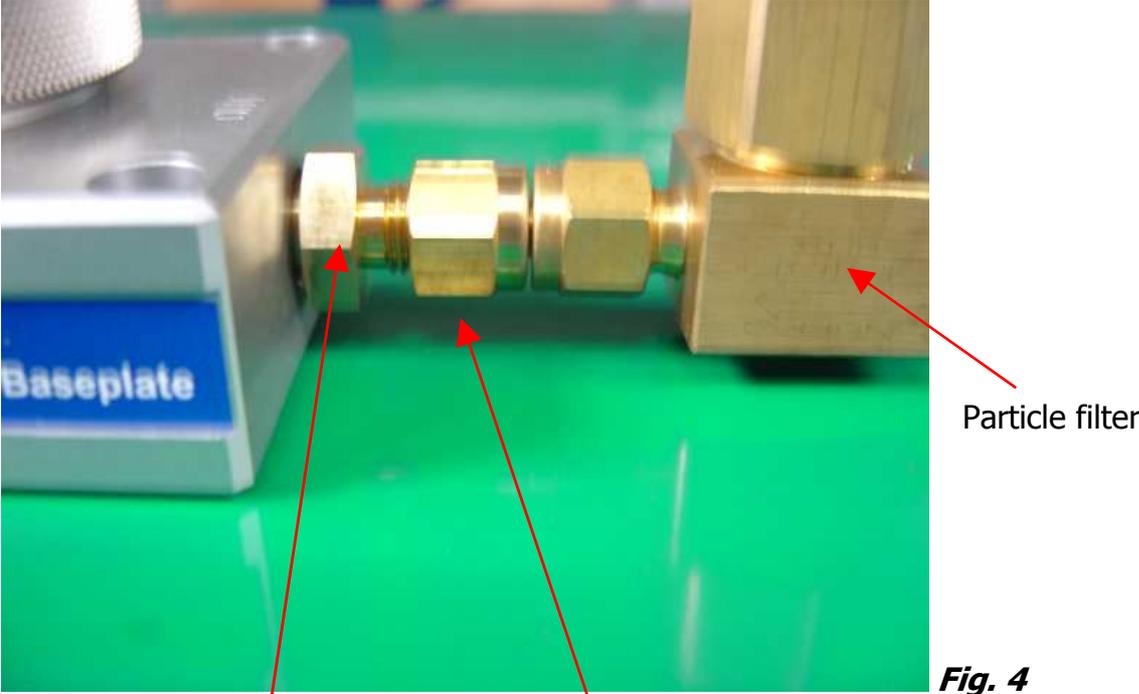
Port connector side

Fig. 3 A



Fig. 3 B

4. Hand tight the ¼" nut of the base plate connector (see fig.4). After hand tight, tight the nut by wrench tool for 1 and ¼ turn. Ensure the particle filter is fixed during tightening the nut (see fig.5).



Base plate connector

Nut ¼" of the base plate connector

Fig. 4



Fig. 5

5. After connecting the particle filter to the base plate connector, check all connections on leak tightness.

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